

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT				1. CONTRACT ID CODE <div style="text-align: center;">J</div>		PAGE OF PAGES <div style="text-align: center;">1 2</div>	
2. AMENDMENT/MODIFICATION NO. <div style="text-align: center;">0001</div>		3. EFFECTIVE DATE <div style="text-align: center;">29-Jun-2006</div>		4. REQUISITION/PURCHASE REQ. NO.		5. PROJECT NO.(If applicable)	
6. ISSUED BY NAVSEA INDIAN HEAD 101 STRAUSS AVE. BLDG. 1558 ATTN: LEVONSON (BUDDY) WHITE LEVONSON.WHITE@NAVY.MIL INDIAN HEAD MD 20640-5035		CODE <div style="text-align: center;">N00174</div>		7. ADMINISTERED BY (If other than item 6) <div style="text-align: center; font-weight: bold;">See Item 6</div>			
8. NAME AND ADDRESS OF CONTRACTOR (No., Street, County, State and Zip Code)				X		9A. AMENDMENT OF SOLICITATION NO. N00174-06-R-0040	
				X		9B. DATED (SEE ITEM 11) 06-Jun-2006	
						10A. MOD. OF CONTRACT/ORDER NO.	
						10B. DATED (SEE ITEM 13)	
CODE		FACILITY CODE					
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS							
<input checked="" type="checkbox"/> The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offer <input checked="" type="checkbox"/> is extended, <input type="checkbox"/> is not extended. Offer must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods: (a) By completing Items 8 and 15, and returning <u>2</u> copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.							
12. ACCOUNTING AND APPROPRIATION DATA (If required)							
13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS. IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.							
A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.							
B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(B).							
C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:							
D. OTHER (Specify type of modification and authority)							
E. IMPORTANT: Contractor <input type="checkbox"/> is not, <input type="checkbox"/> is required to sign this document and return _____ copies to the issuing office.							
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.) SEE PAGE TWO.							
Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.							
15A. NAME AND TITLE OF SIGNER (Type or print)				16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print)			
				TEL: _____ EMAIL: _____			
15B. CONTRACTOR/OFFEROR _____ (Signature of person authorized to sign)		15C. DATE SIGNED		16B. UNITED STATES OF AMERICA BY _____ (Signature of Contracting Officer)		16C. DATE SIGNED 29-Jun-2006	

SECTION SF 30 BLOCK 14 CONTINUATION PAGE

The following items are applicable to this modification:

52.219-14 LIMITATIONS ON SUBCONTRACTING (DEC 1996)

- (a) This clause does not apply to the unrestricted portion of a partial set-aside.
- (b) By submission of an offer and execution of a contract, the Offeror/Contractor agrees that in performance of the contract in the case of a contract for--
- (1) Services (except construction). At least 50 percent of the cost of contract performance incurred for personnel shall be expended for employees of the concern.
- (2) Supplies (other than procurement from a nonmanufacturer of such supplies). The concern shall perform work for at least 50 percent of the cost of manufacturing the supplies, not including the cost of materials.
- (3) General construction. The concern will perform at least 15 percent of the cost of the contract, not including the cost of materials, with its own employees.
- (4) Construction by special trade contractors. The concern will perform at least 25 percent of the cost of the contract, not including the cost of materials, with its own employees.

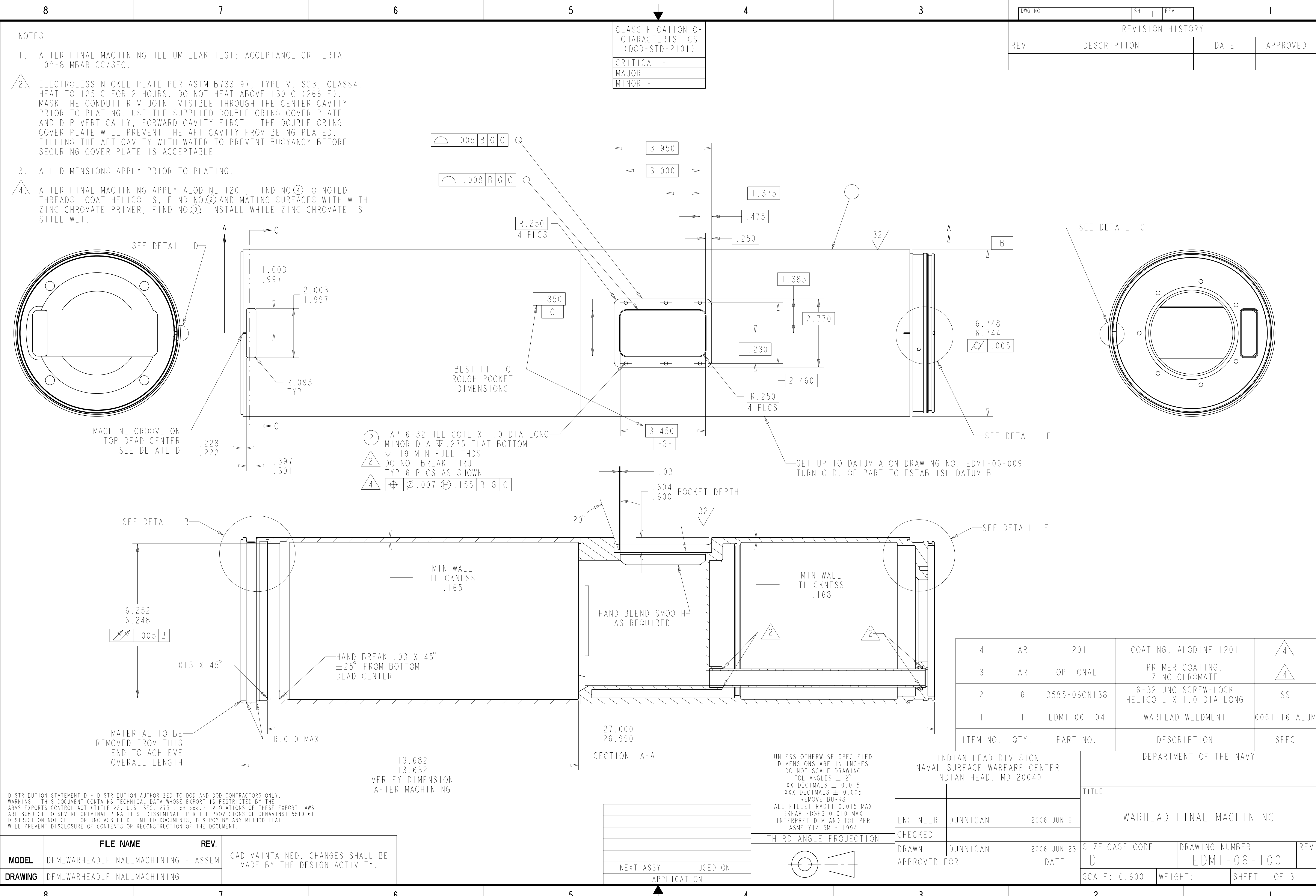
SUMMARY OF CHANGES

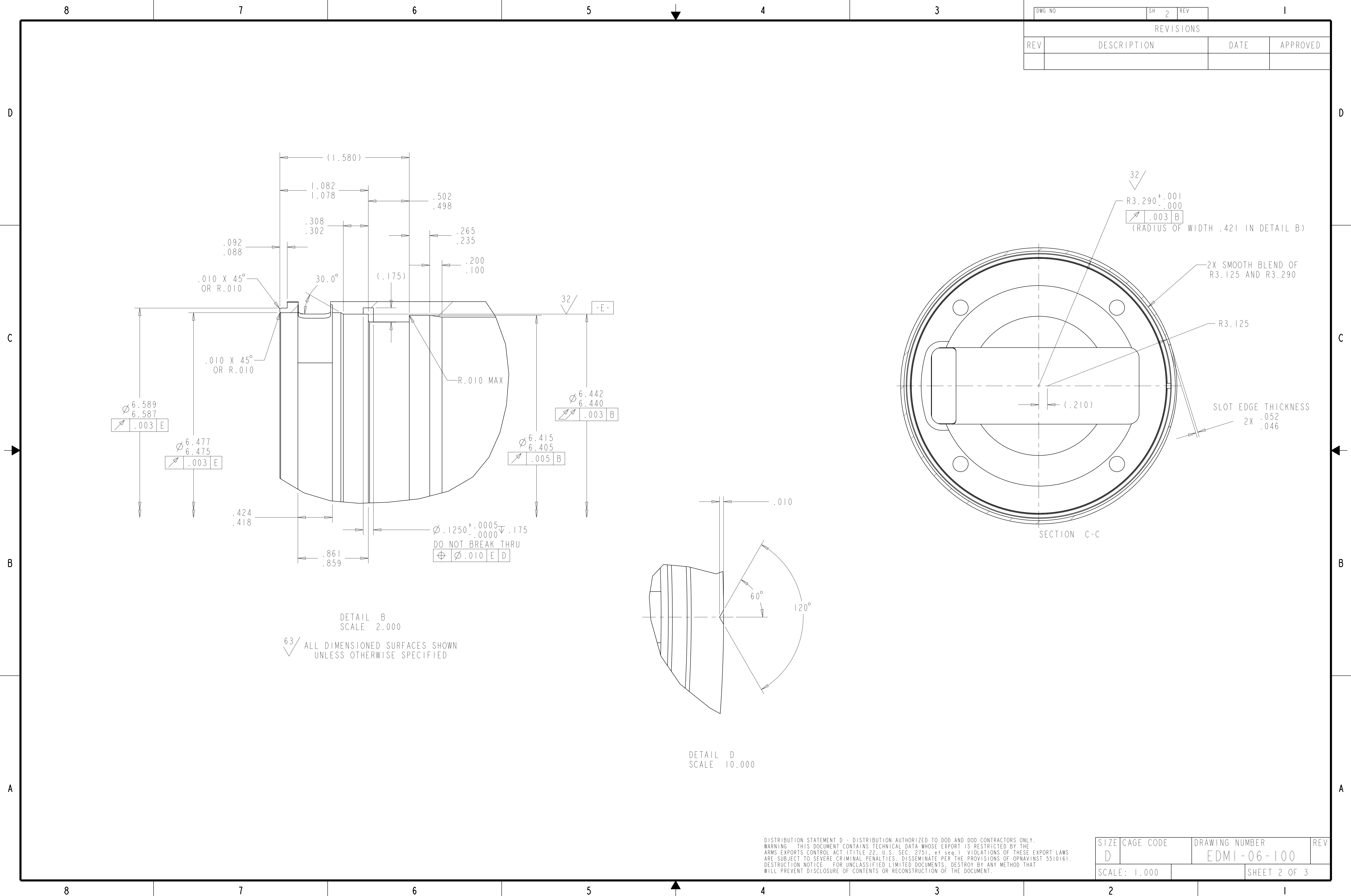
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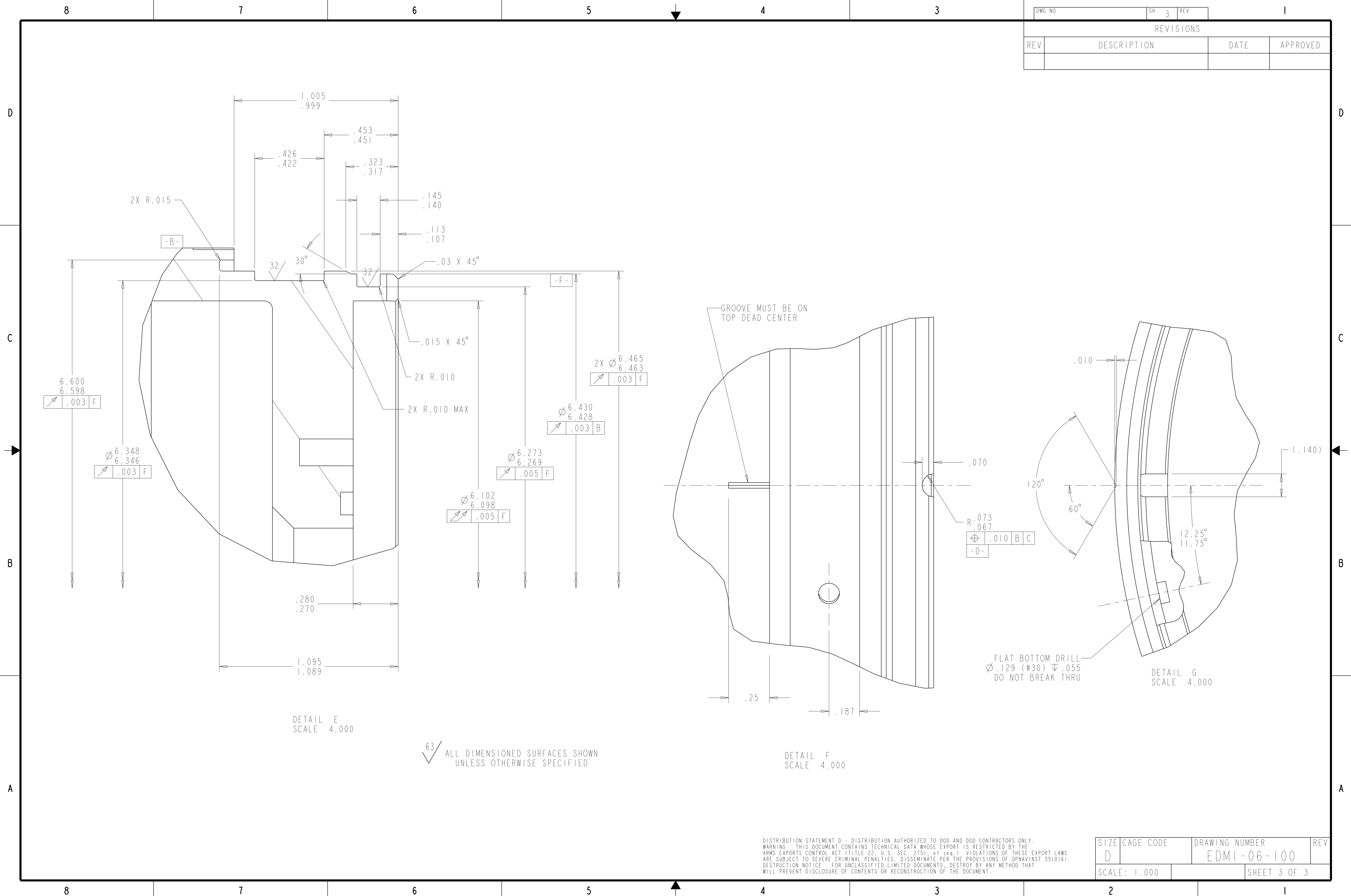
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WARHEAD FINAL MACHINING	DRAWING NUMBER EDM-06-100 (3 SHEETS)
WARHEAD CENTER HULL	DRAWING NUMBER EDM-06-101 (2 SHEETS)
WARHEAD FORWARD HULL	DRAWING NUMBER EDM-06-102
WARHEAD AFT HULL	DRAWING NUMBER EDM-06-103
EXTRUDED CONDUIT	DRAWING NUMBER EDM-06-104

2. Any technical questions must be directed to the contract specialist in writing.
3. The closing date is hereby extended to July 13, 2006, 4:00 PM EST.

AFD, 1HD/NSWC D-SIZE FORMAT, REV - , 98/03/03







NOTES:

1. MATERIAL: ALUMINUM 6061-T6

CLASSIFICATION OF
CHARACTERISTICS
(DOD-STD-2101)

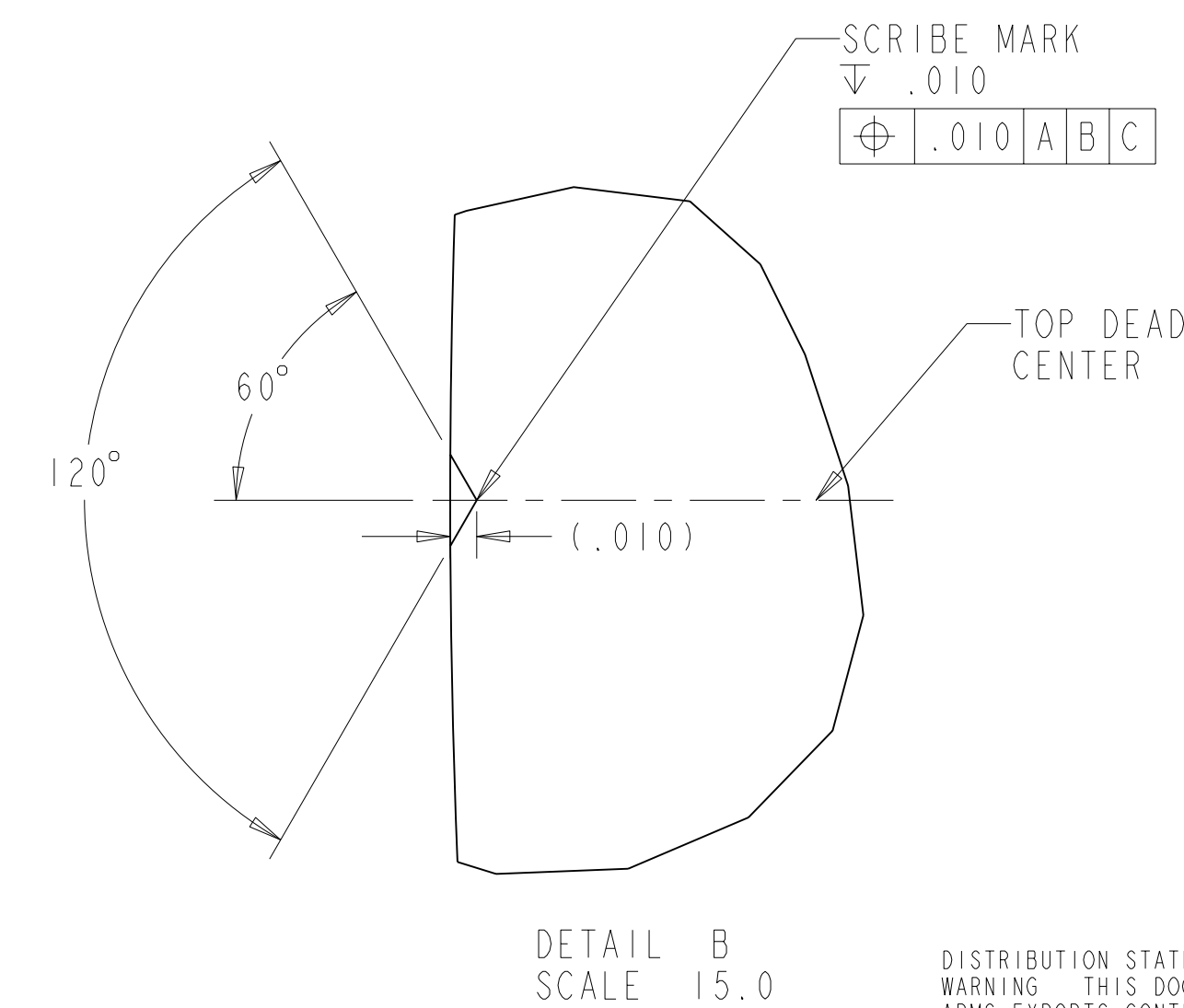
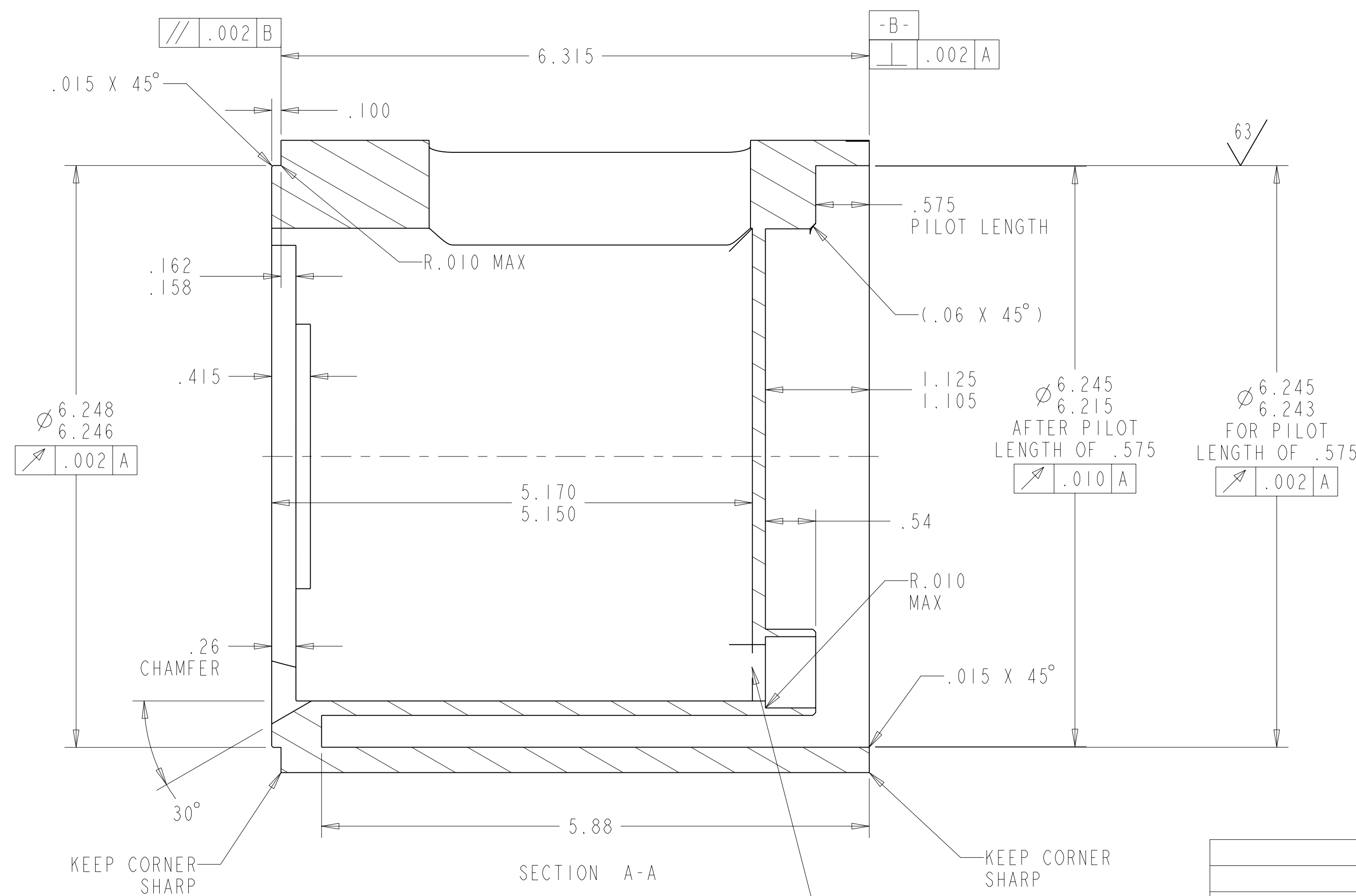
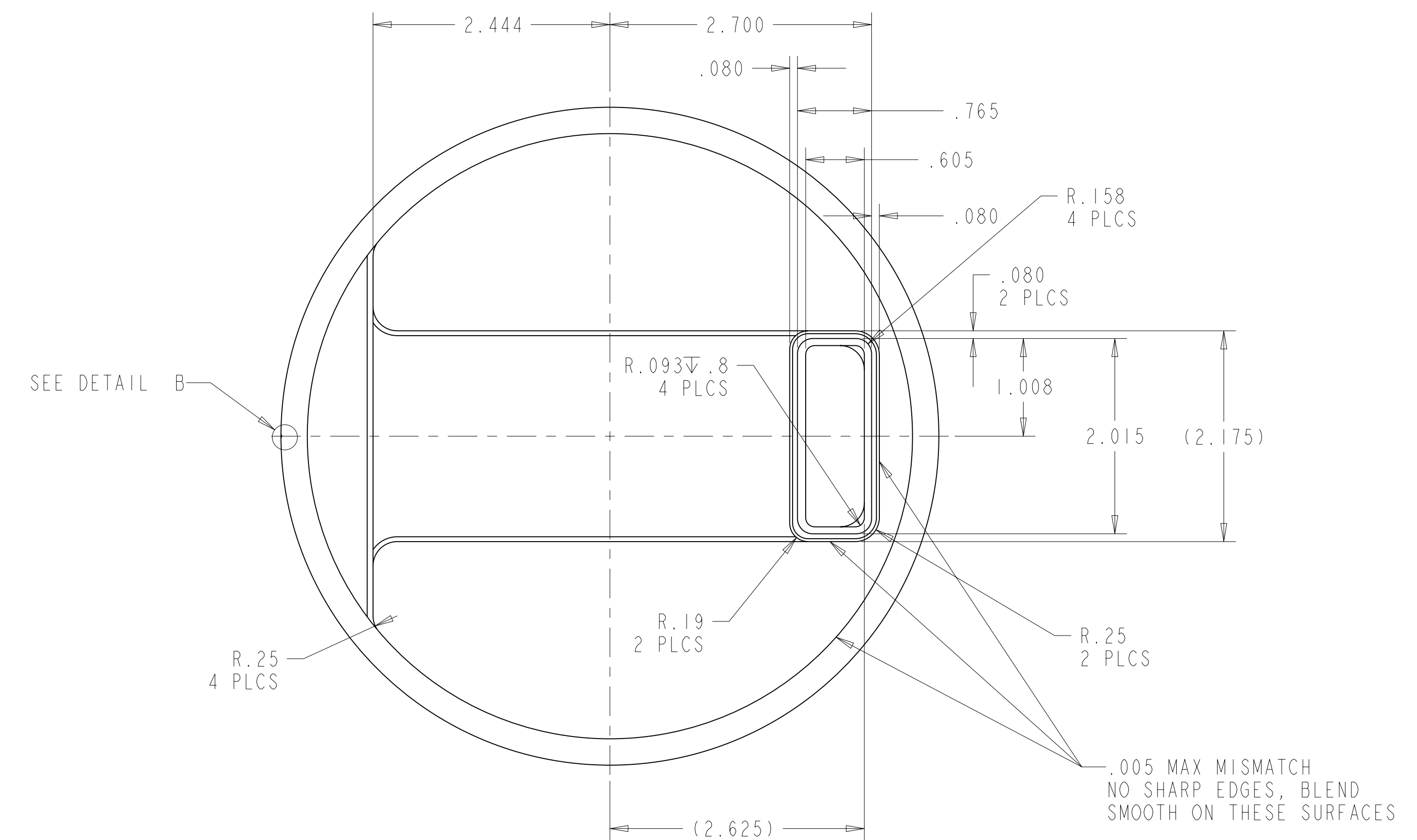
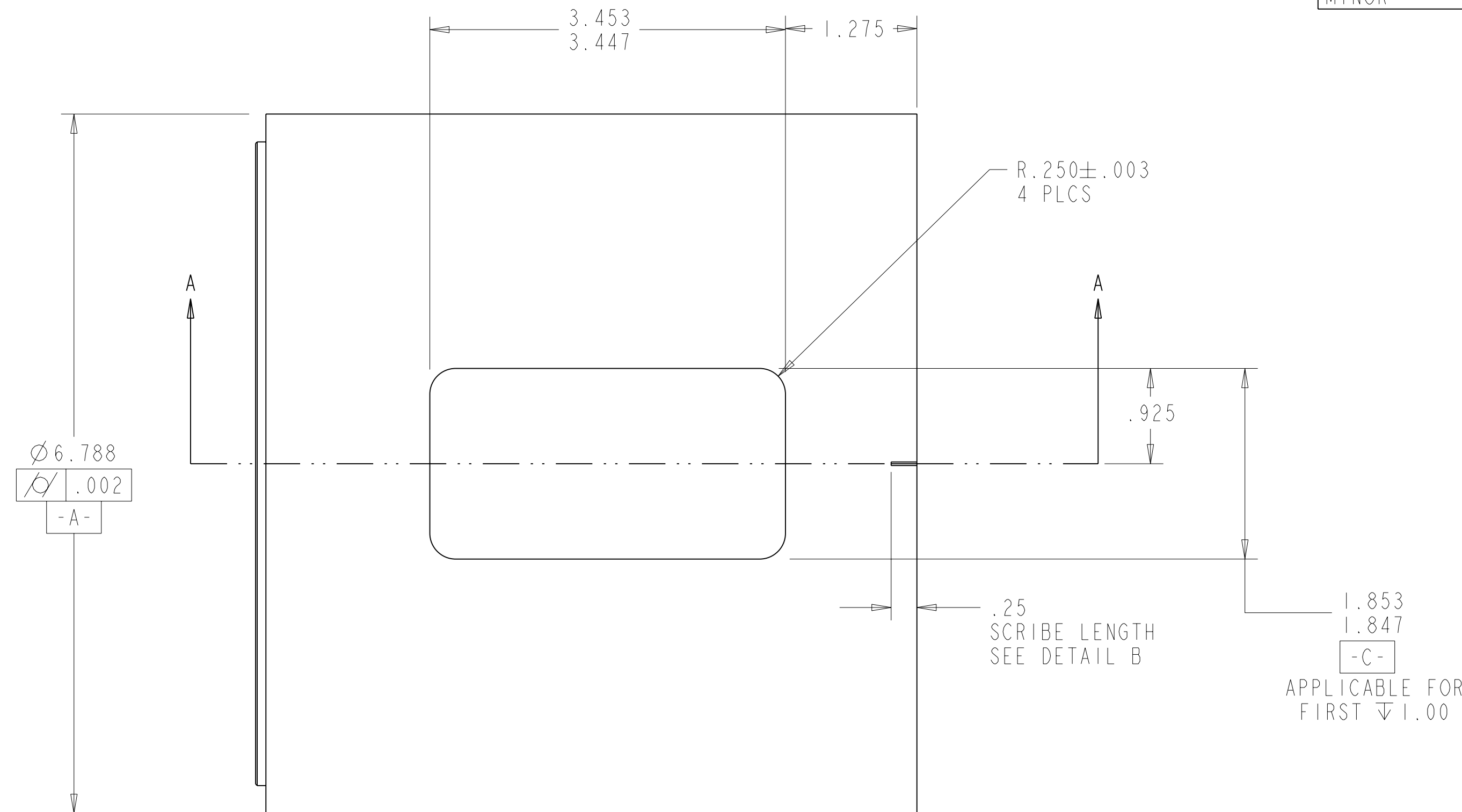
CRITICAL -

MAJOR

MINOR

REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED



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XXX DECIMALS ± 0.005
REMOVE BURRS
ALL FILLET RADII 0.015 MAX
BREAK EDGES 0.010 MAX
INTERPRET DIM AND TOL PER
ASME Y14.5M - 1994

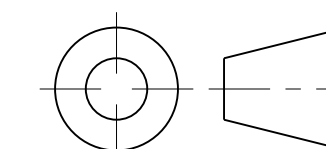
INDIAN HEAD DIVISION
NAVAL SURFACE WARFARE CENTER
INDIAN HEAD, MD 20640

DEPARTMENT OF THE NAVY

ENGINEER	DUNNIGAN	2006 JUN 9
CHECKED		
DRAWN	DUNNIGAN	2006 JUN 2
APPROVED FOR		DATE

TITLE			
WARHEAD CENTER HULL			
SIZE	CAGE CODE	DRAWING NUMBER	REV
D		EDMI-06-101	
SCALE: 1.000		WEIGHT:	SHEET 1 OF 2

THIRD ANGLE PROJECTION



APPLICATION

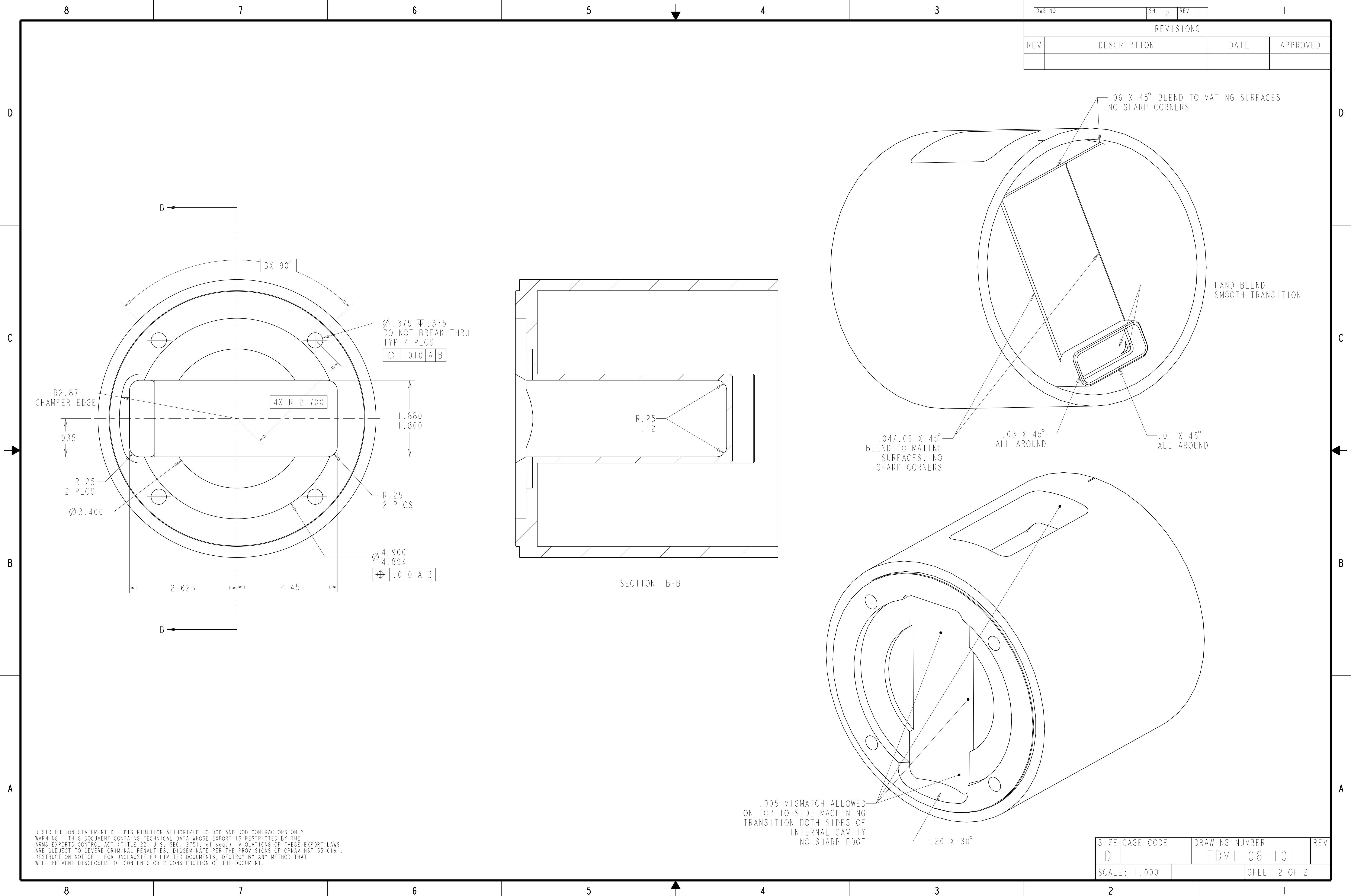
FILE NAME	REV.
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REV.

CAD MAINTAINED. CHANGES SHALL BE
MADE BY THE DESIGN ACTIVITY.

MODEL	CENTER_HULL_WELDMENT - PART
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DRAWING	DFM_WARHEAD_CENTER_HULL
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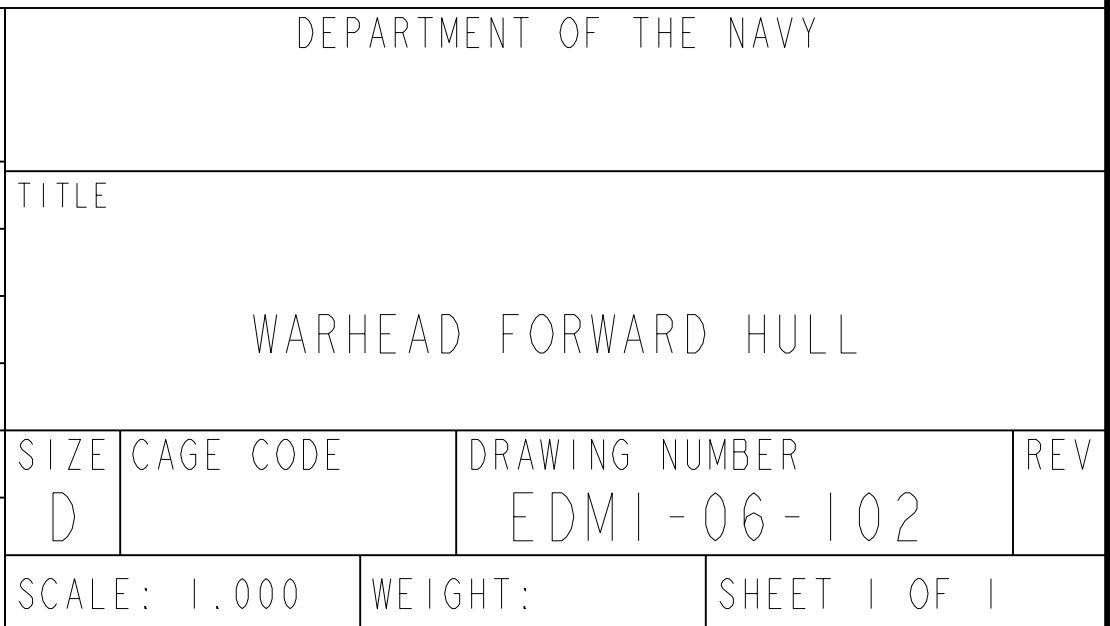


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DWG NO		SH	2	REV	1	I	
REVISIONS							
REV	DESCRIPTION			DATE		APPROVED	

SIZE	CAGE CODE	DRAWING NUMBER		REV
D		EDM1-06-101		
SCALE: 1.000			SHEET 2 OF 2	

A



AFD, 1HD/KSNC D-SIZE FORMAT, REV - , 98/03/03

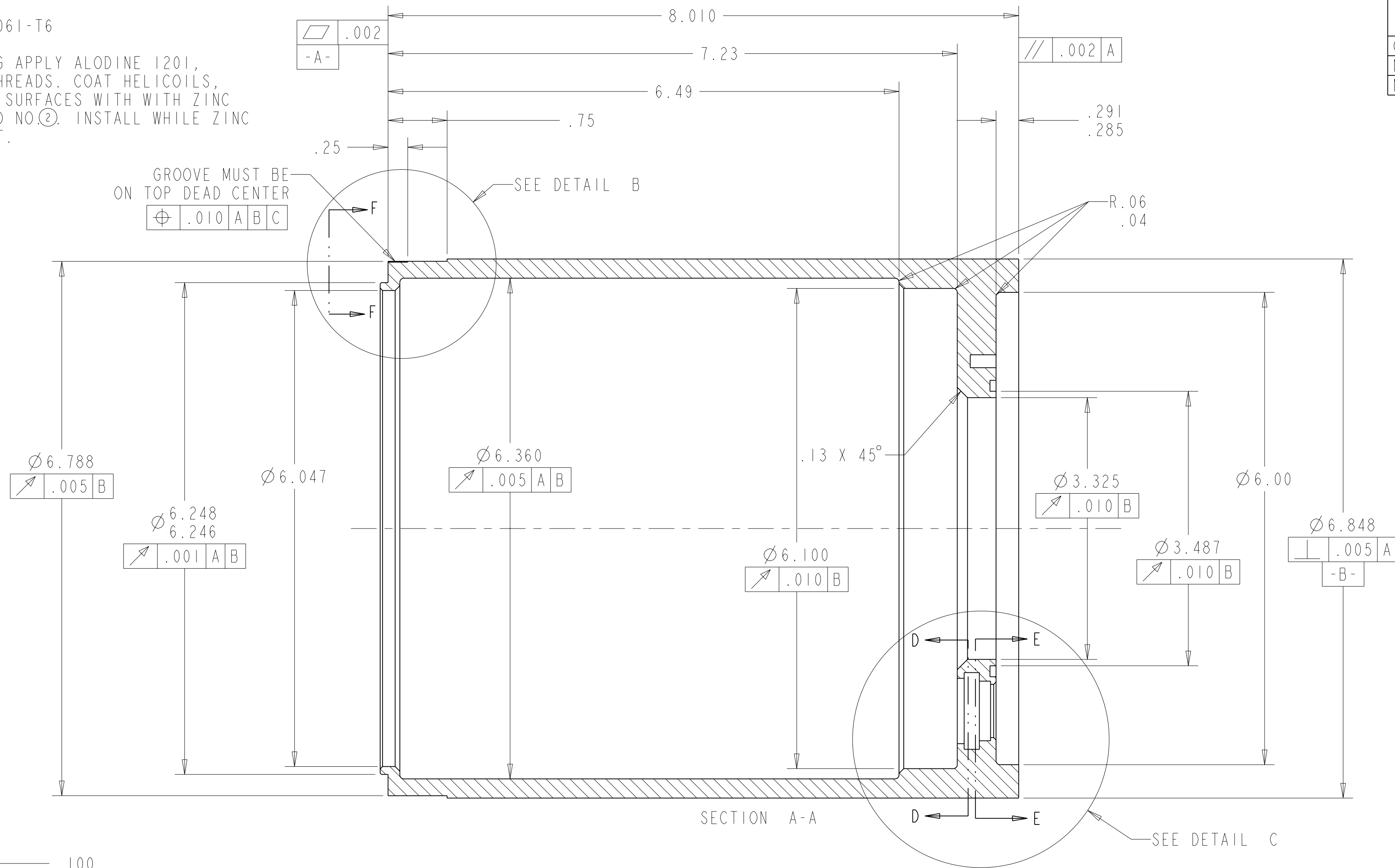
NOTES:

1. MATERIAL: ALUMINUM 6061-T6

2. AFTER FINAL MACHINING APPLY ALODINE 1201, FIND NO. 3 TO NOTED THREADS. COAT HELICOILS, FIND NO. 1 AND MATING SURFACES WITH WITH ZINC CHROMATE PRIMER, FIND NO. 2. INSTALL WHILE ZINC CHROMATE IS STILL WET.

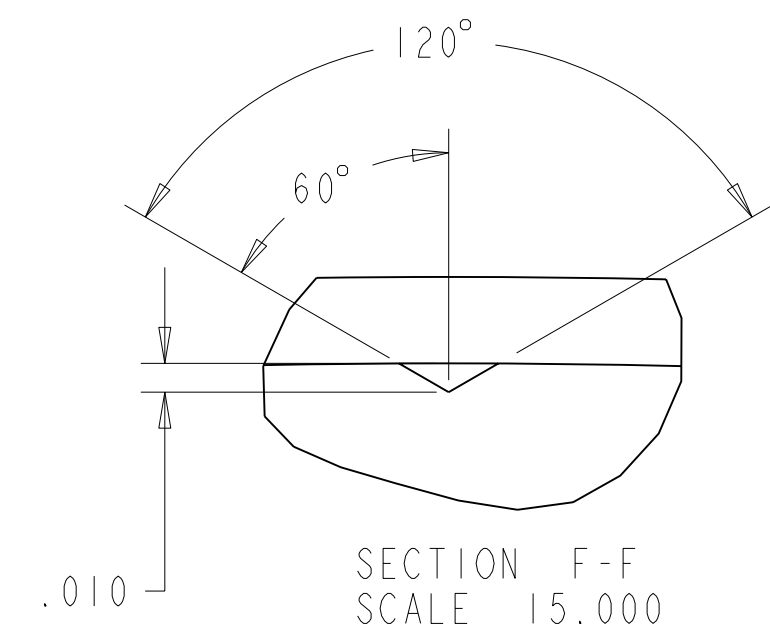
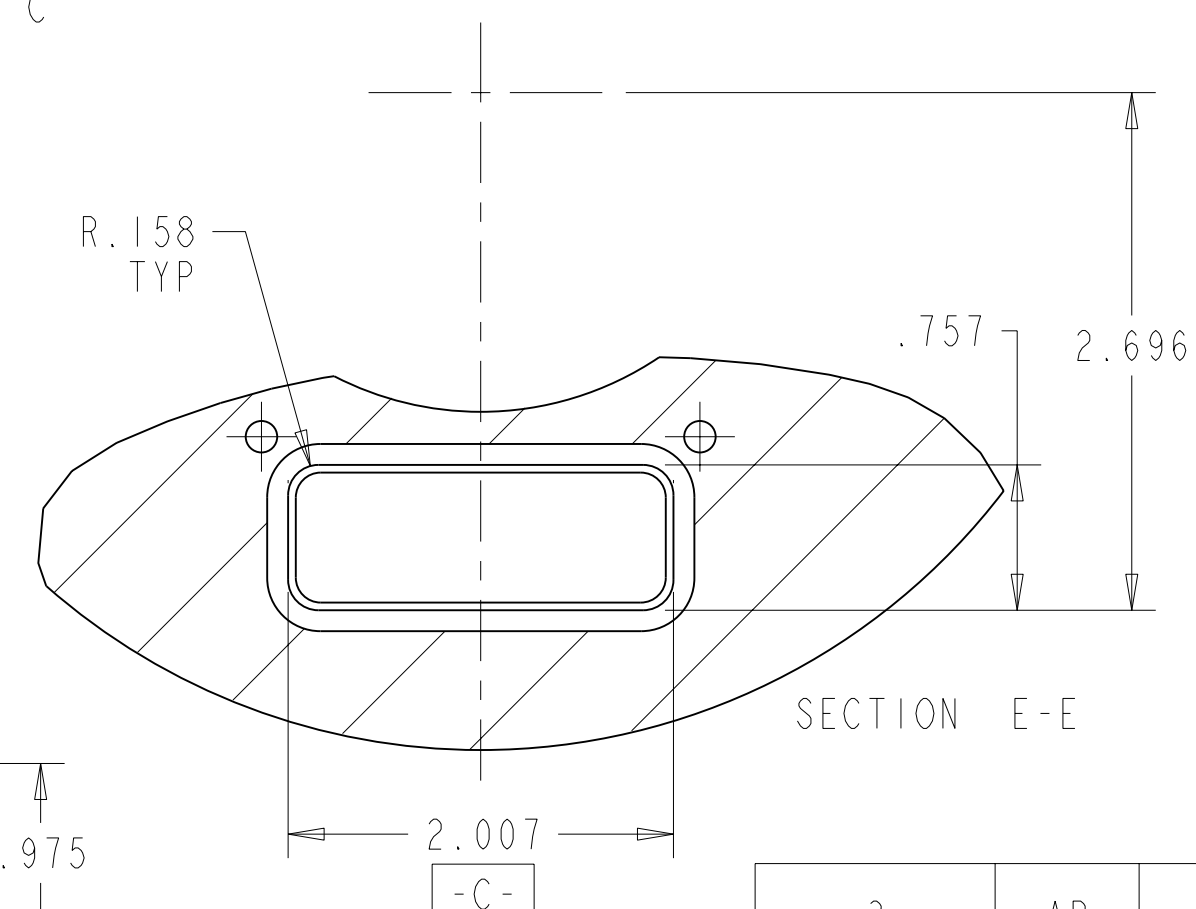
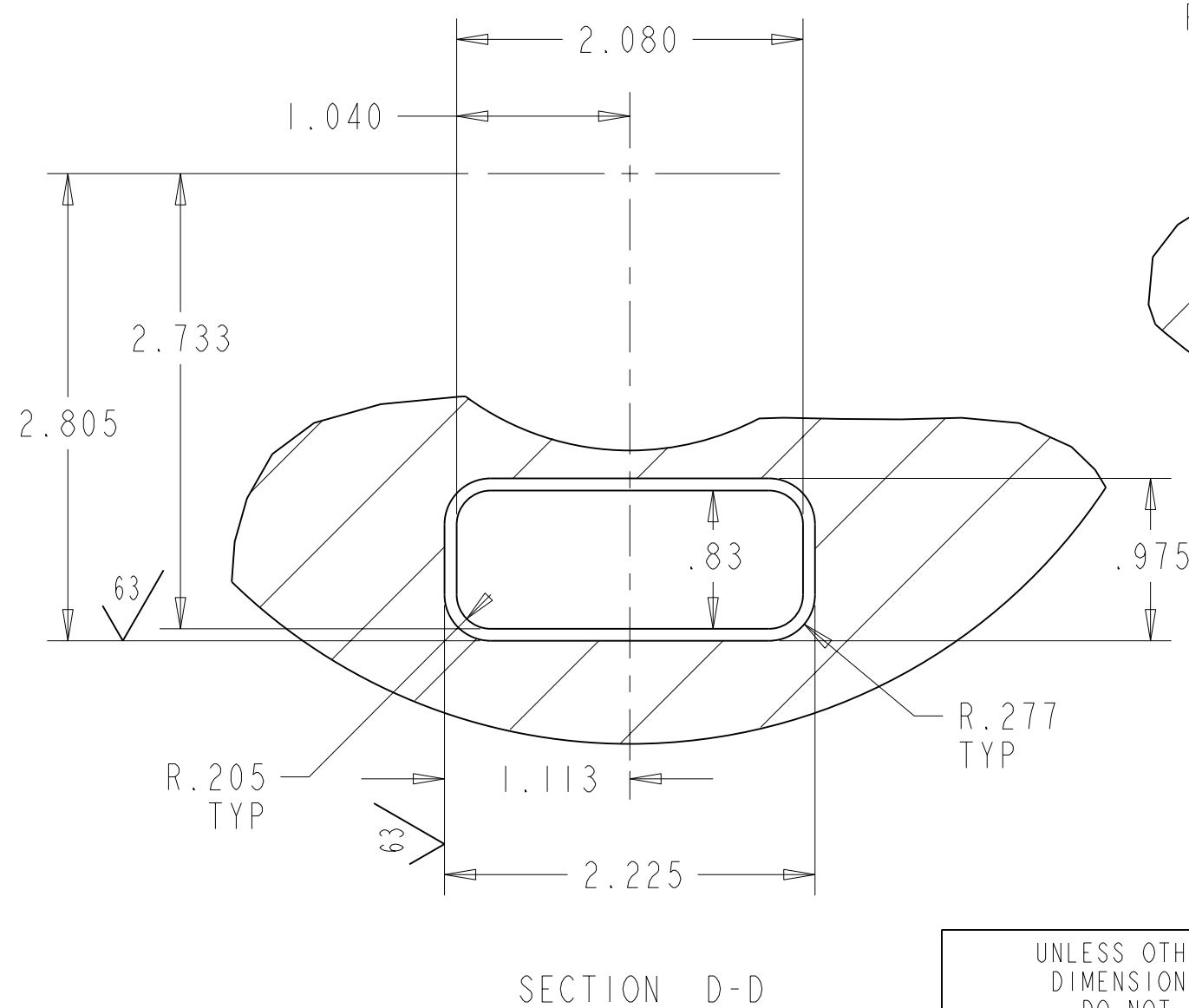
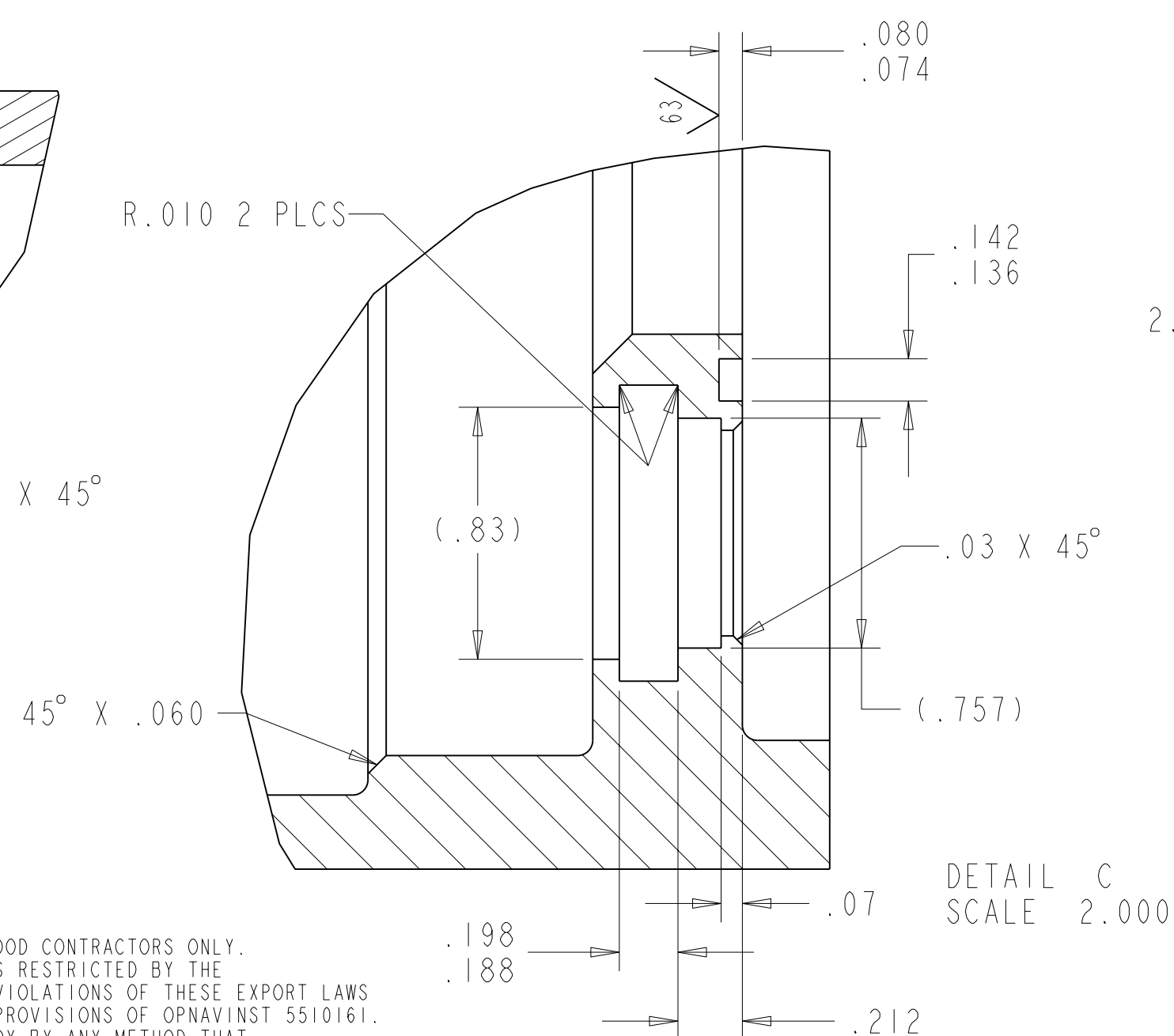
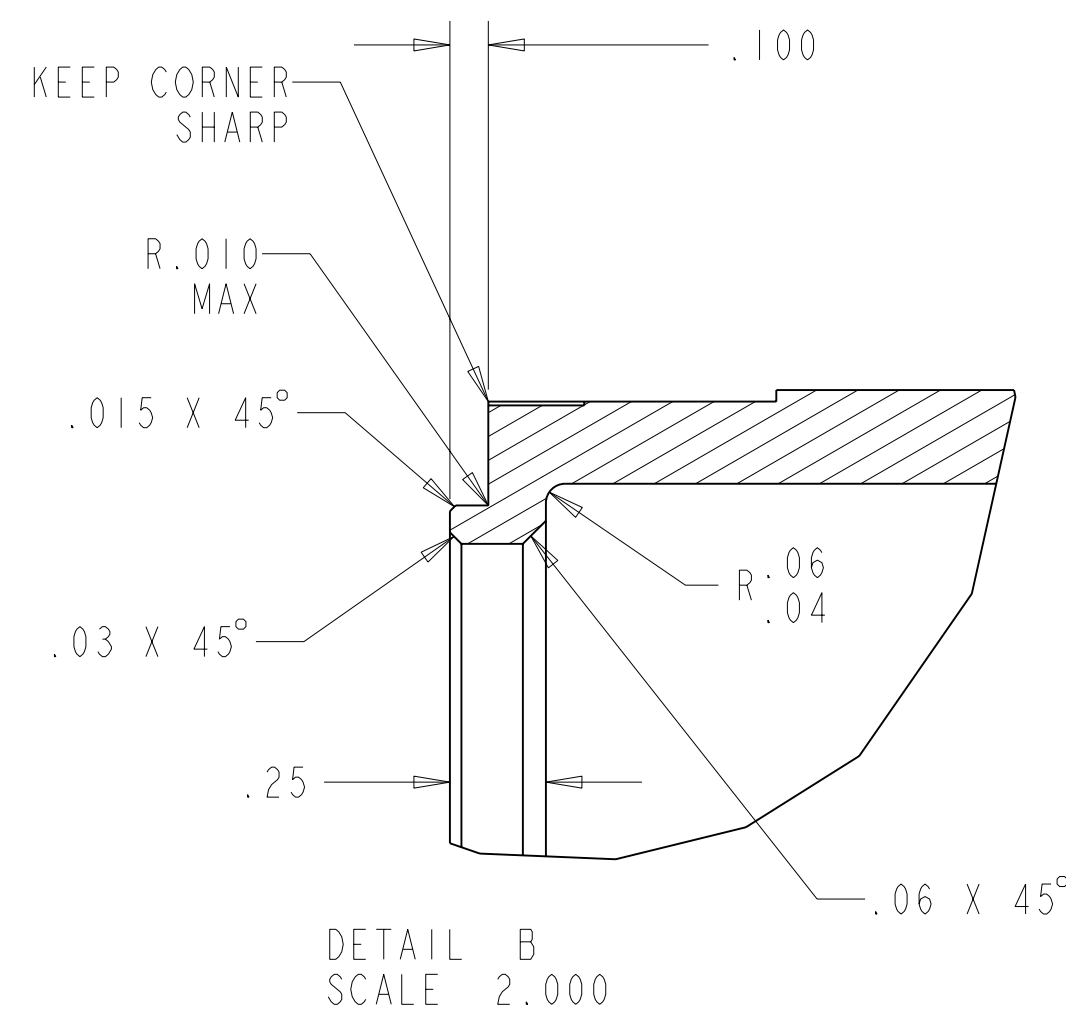
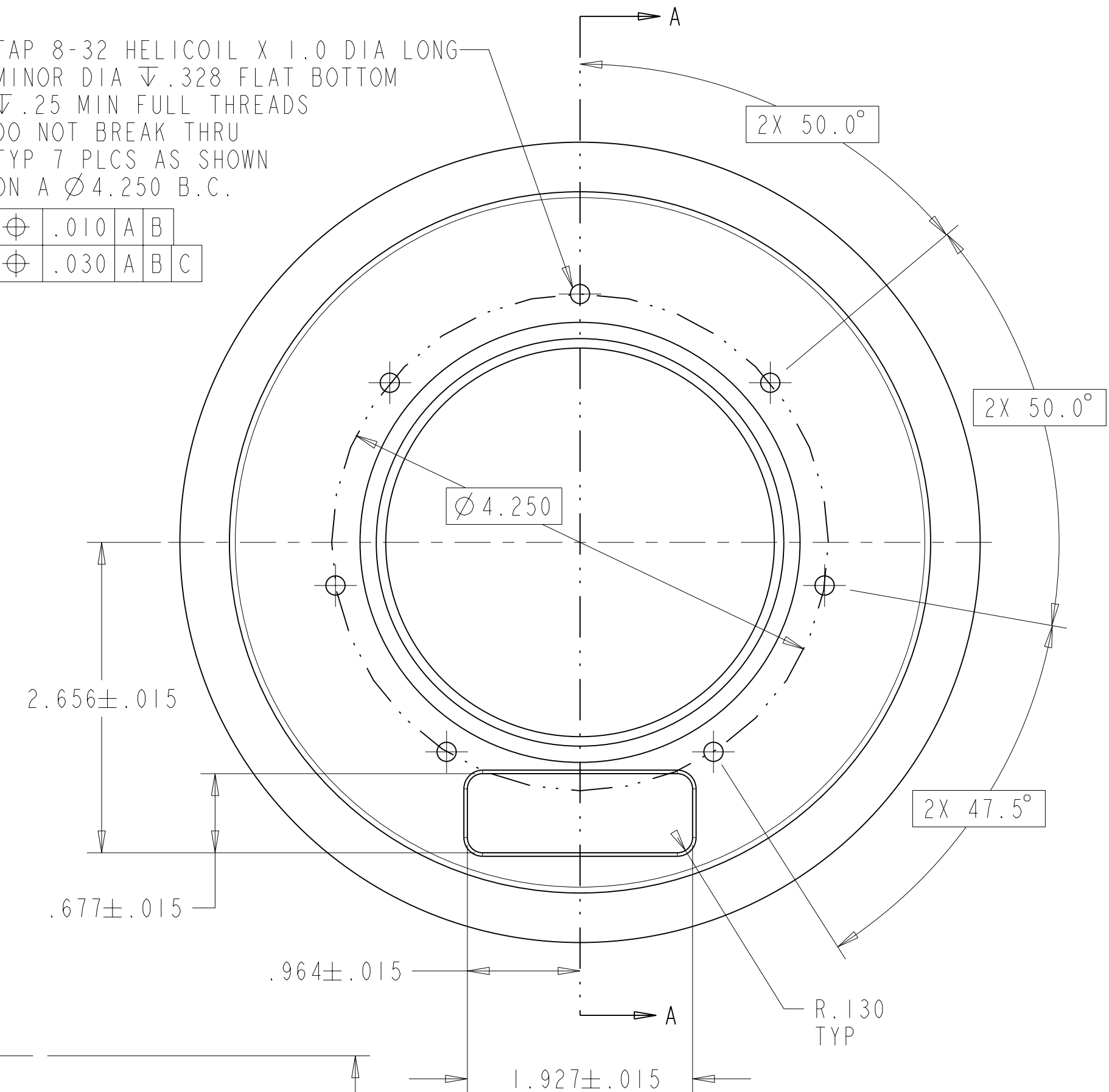
CLASSIFICATION OF CHARACTERISTICS (DOD-STD-2101)
CRITICAL -
MAJOR -
MINOR -

DWG NO	SH	I	REV	REVISION HISTORY		
REV	DESCRIPTION		DATE	APPROVED		



1 TAP 8-32 HELICOIL X 1.0 DIA LONG
MINOR DIA ∇ .328 FLAT BOTTOM
 ∇ .25 MIN FULL THREADS
DO NOT BREAK THRU
TYP 7 PLCS AS SHOWN
ON A \varnothing 4.250 B.C.

\varnothing .010 A B
\varnothing .030 A B C



3	AR	1201	COATING, ALODINE 1201	2
2	AR	OPTIONAL	PRIMER COATING, ZINC CHROMATE	2
1	7	3585-26CN164	8-32 UNC SCREW-LOCK HELICOIL X 1.0 DIA LONG	SS
ITEM NO.	QTY.	PART NO.	DESCRIPTION	SPEC

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FILE NAME	REV.	CAD MAINTAINED. CHANGES SHALL BE MADE BY THE DESIGN ACTIVITY.
MODEL	AFT_HULL_WELDMENT - PART	
DRAWING	DFM_WARHEAD_AFT_HULL	

EDMI-06-099	
NEXT ASSY	USED ON
APPLICATION	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING
TOL ANGLES \pm 2°
XX DECIMALS \pm 0.015
XXX DECIMALS \pm 0.005
REMOVE BURRS
ALL FILLET RADII 0.015 MAX
BREAK EDGES 0.010 MAX
INTERPRET DIM AND TOL PER
ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

INDIAN HEAD DIVISION NAVAL SURFACE WARFARE CENTER INDIAN HEAD, MD 20640			DEPARTMENT OF THE NAVY			
ENGINEER	DUNNIGAN	2006 JUN 9	TITLE WARHEAD AFT HULL			
CHECKED						
DRAWN	DUNNIGAN	2006 JUN 23				
APPROVED FOR		DATE	SIZE	CAGE CODE	DRAWING NUMBER	REV
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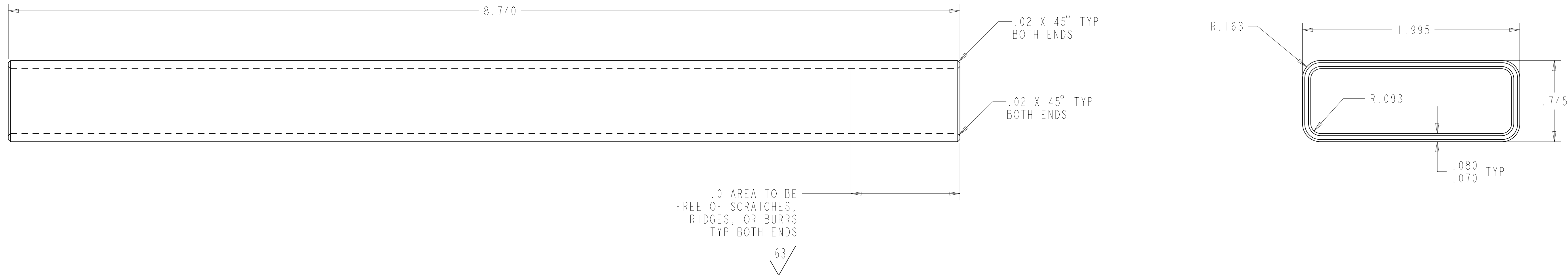
DWG NO	SH	REV
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NOTES:

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CLASSIFICATION OF CHARACTERISTICS (DOD-STD-2101)	
CRITICAL -	
MAJOR -	
MINOR -	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



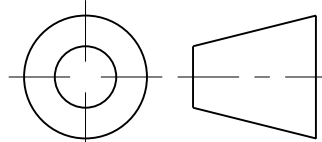
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	FILE NAME	REV.	CAD MAINTAINED. CHANGES SHALL BE MADE BY THE DESIGN ACTIVITY.
MODEL	DFM_EXTRUDED_CONDUIT - PART		
DRAWING	DFM_EXTRUDED_CONDUIT		

EDMI-06-099	
NEXT ASSY	USED ON
APPLICATION	

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INTERPRET DIM AND TOL PER
ASME Y14.5M - 1994

THIRD ANGLE PROJECTION



INDIAN HEAD DIVISION		
NAVAL SURFACE WARFARE CENTER		
INDIAN HEAD, MD 20640		
ENGINEER	DUNNIGAN	2006 JUN 9
CHECKED		
DRAWN	DUNNIGAN	2006 JUN 23
APPROVED FOR		DATE

DEPARTMENT OF THE NAVY			
TITLE			
EXTRUDED CONDUIT			
SIZE D	CAGE CODE	DRAWING NUMBER EDMI-06-104	REV
SCALE: 2.000	WEIGHT:	SHEET 1 OF 1	